

Centre for Data-driven Innovation in Manufacturing



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Strathclyde

**Advancing UK manufacturing
through data-driven
technologies and innovative
people management**

Introductions

(10:05)

**Data Driven Transformation & the Centre for
Data-driven Innovation in Manufacturing**

Breakout Groups

(10:20)

Breakout Group Feedback

(10:35)

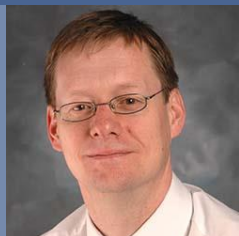
Next Steps

(10:50)

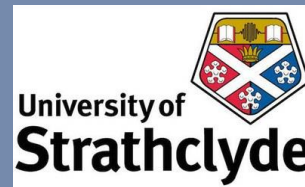
Next Questions

(10:55)

Introductions



Prof Ian Cunningham
Strathclyde Business School
Professor of Employment Relations



Prof Jonathan Corney
School of Engineering
Professor of Digital Manufacturing



Prof Dora Scholarios
Strathclyde Business School
Work, Employment & Organisation



Prof Andrew Sherlock
School of Engineering
Professor of Data-driven Manufacturing



ISCF Manufacturing Made Smarter Research Centres



£20 million funding available through EPSRC



4-5 centres to be funded across UK – 42-month duration



Objective: to increase adoption of IDT's in UK manufacturing

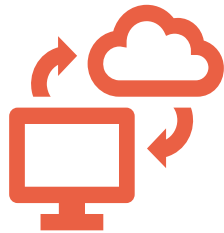


Industrial partners co-create research programme with academia



Industrial match funding (£ or in-kind) of 25% required at application – rising to 60% during lifetime of Centres

How can data-driven approaches in Big Tech and investment banking transform manufacturing through innovative people management?



In Big Tech and investment banking:

Data platforms enable a culture of Quants and Developers

Staff can quickly access and explore large amounts of data

Algorithms are rapidly developed and deployed to address business problems

In Manufacturing:

Data is siloed in spreadsheets, ERP and PLM systems

There is no easy access to analytics and development platforms

Workforce skills and people management require further innovation

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Target Sectors & Example Challenges

Digital twin of facilities
Digital twin of products
Data interoperability
Understanding data across value chains



Production planning/Scenario modelling

Agile product/volume changes aligned to customer need

Changing quality requirements

Demand data for supply chain optimisation

Dynamic, real time production planning & scheduling

Connected, secure data

Job re-design & skills

Workforce engagement & adoption

Societal and Cultural Change

Innovative People Management



High-performance work systems



Participatory culture for opportunity identification & problem solving

High skill ecosystems



Data platform

Data exploration



Cybersecurity



Data insights



Algorithm development



App deployment



Smart, Connected Factory



Connected & Versatile Supply Chain

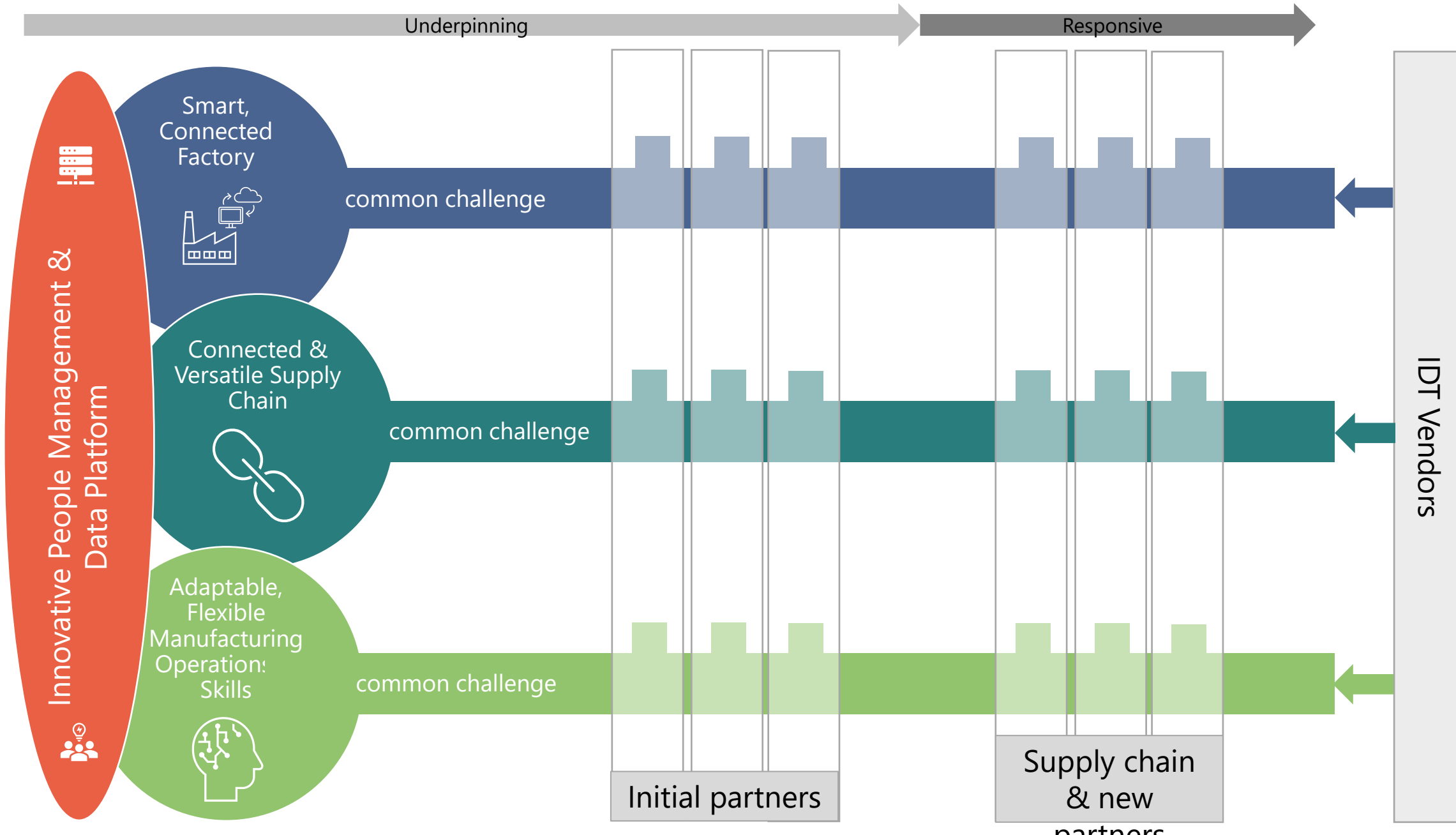


Adaptable, Flexible Manufacturing Operations & Skills



Demonstrators through programme of R&D chosen by industrial partners

Approach





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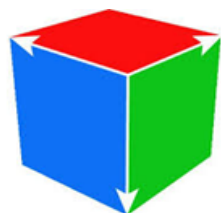


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babcockTM



Centre for Engineering
Education & Development



ShapeSpace

Boundary PLM

SMAS

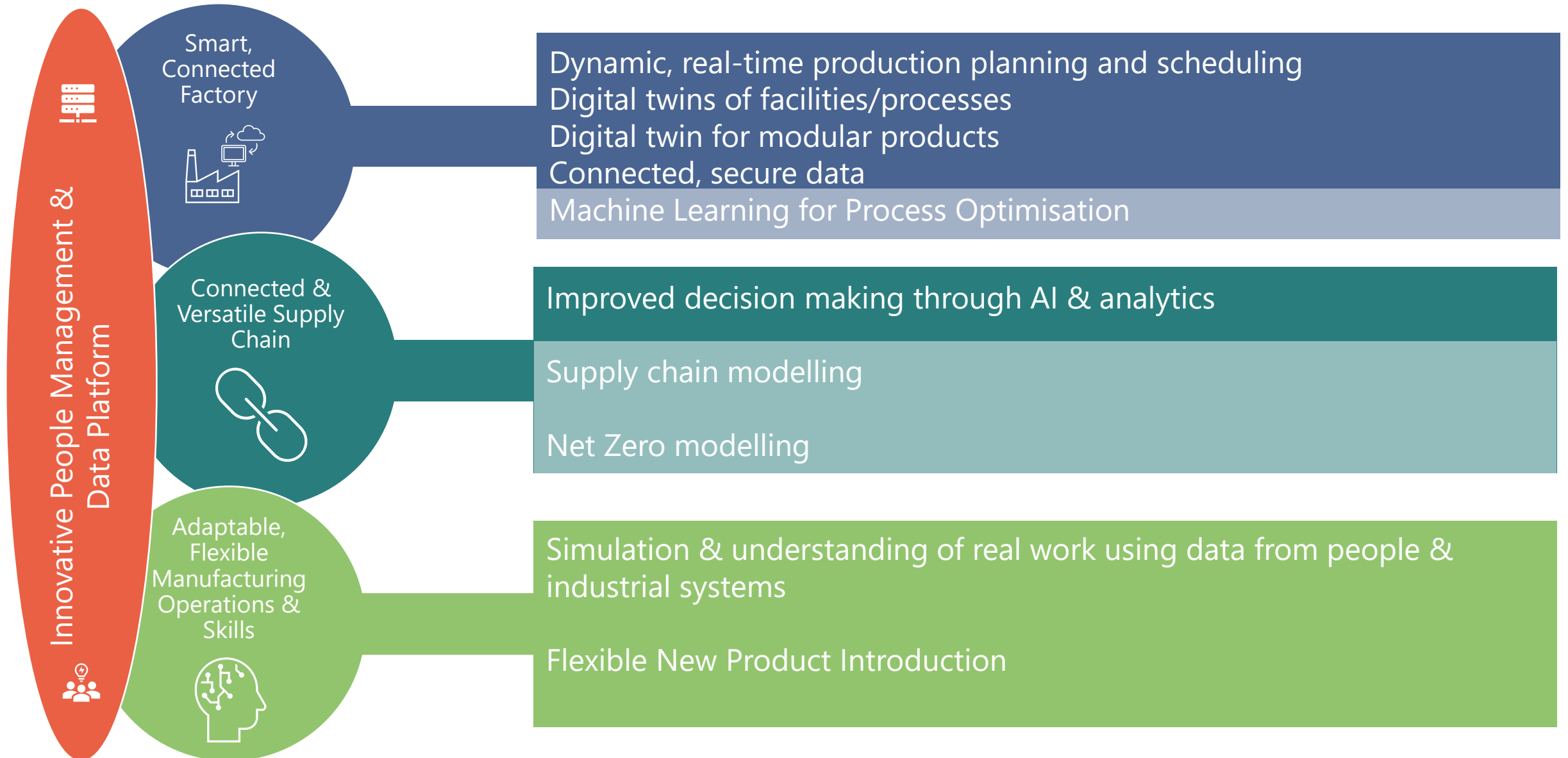
Scottish Manufacturing
Advisory Service

**Centre for Data-
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Manufacturing**

**Confirmed
Partners**

Potential Case Studies

(actual case studies driven by industrial partner need)



Example Case Study: Machine Learning Optimisation of Manufacturing Process

The Problem:



Anecdotal evidence of excessive failure of board on avionics system

Problem identification:



Small team undertakes initial investigation to quantify problem (data from MRO database)

Team Formation:



Multidisciplinary team formed: maintenance, manufacturing & design engineers, project manager, data scientists

Problem exploration (a):



Data gathered, missing data assessed, connections made between datasets (data from MRO database, ERP, PLM and MES systems)

Example Case Study: Machine Learning Optimisation of Manufacturing Process

Problem exploration(b):



Correlations found between failure, process parameters for adhesive process & environmental conditions

Problem exploration(c):



Experiments & testing to confirm cause of failures

Solution:



Design of improved process control system

Monitoring:



Deployment of ongoing monitoring to quickly identify failures in future

Example Case Study: Machine Learning Optimisation of Manufacturing Process

Early conclusions:

A data-centric approach proves successful at solving a significant business problem



The solution to problem required input from multiple domain experts, data scientists & project manager



Collection and integration of data is hard and time-consuming



Cross-skilling of team was effective (engineers learn about data, data scientists gain domain knowledge). Significant job satisfaction in team

Desire to actively find other problems and apply approach to solution of them

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Industrial Partners

Flexible engagement with industrial partners

Topics of research can be tailored to partner requirements

Spectrum from primarily Uni led research to primarily industry R&D with Uni support

Timing to suit industry partners over course of programme

Breakout Session

Questions:



What is the maturity of the digital vision in your business?



What are the roadblocks to deployment of IDTs in own business?
Knowledge, skills, technology?



What are the roadblocks to deployment of IDTs in the manufacturing sector?
Knowledge, skills, technology?






Are there particular challenges that your business would like to address via digital technologies?



Are there particular challenges that you believe the manufacturing sector (and supply chain) should address via digital technologies?

Next Steps

	Finalise industry members of consortia	Oct 2020
	Agree programme of work	Nov 2020
	Secure initial match funding*	Nov 2020
	Develop proposal	Nov 2020
	Submit proposal	17 Dec 2020
	Invitation to interview*	Apr 2021
	Centre launch*	Jun 2021

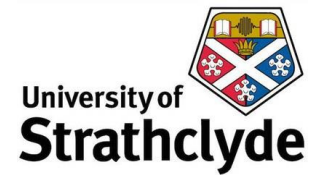
*Subject to EPSRC selection

Any Questions?



Andrew Sherlock

A.Sherlock@ed.ac.uk
07747 012555



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Thanks



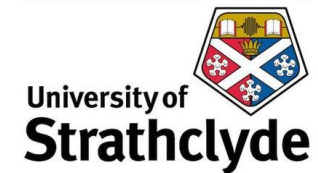
Please contact us if you have any questions



One to one meetings can be arranged to discuss your particular requirements

Andrew Sherlock

A.Sherlock@ed.ac.uk
07747 012555



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